

# Material: SFS 389 G X 8 CrNiMo 19-11-4

## Standard Specification for Cast Steels

**Group:** Ferrous Stainless Steel Alloys

**Sub Group:** SFS 389 G X 8 CrNiMo 19-11-4 Cast Steels

**Application:** Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry:** Casting

Chemical Composition		
Carbon	C %	0.080 max.
Silicon	Si %	1.500 max.
Manganese	Mn %	1.500 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.040 max.
Chromium	Cr %	18.000 - 21.000
Nickel	Ni %	9.000 - 13.000
Molybdenum	Mo %	3.000 - 4.000
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment	
Solution Annealing	

Mechanical Properties	
Tensile Strength in Mpa	515 min.
Yield Strength in Mpa	240 min.
Elongation in %	25 min.
Reduction of Area in %	-
Hardness in BHN	-
Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SA-351 Grade CG8M	ASME	USA	Casting
1.4448	DIN	Germany	Casting
317 C 16	BS	British	Casting
J93000	UNS	USA	Casting
A743 CG8M	ASTM	USA	Casting
A744 CG8M	ASTM	USA	Casting
A351 CG6M	ASTM	USA	Casting

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